



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3245-5

Job Sheet 177654



Part No: D3245-5

Job Qty: 10 ea

Part Name: Door



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/22/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEET 6 IPP A 04.07.07 New issue KJ/JLM IPP Rev:b ECN 1052 07-10-31 DD verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		5/22/18	0.00	0.00	Start Up Waterjet		SL 18/05/17
100	Waterjet	10 pcs		5/22/18	0.00	0.69	Waterjet1		SL 18/05/17
110	QC	10 pcs		5/22/18	0.00	0.00	QC2 Waterjet-1		SL 18/05/17
120	QC	10 pcs		5/22/18	0.00	0.00	QC8-2		38
130	Brake NC	10 pcs		5/22/18	0.05	0.62	Brake NC 1		38
140	QC	10 pcs		5/22/18	0.00	0.00	QC5		38
150	Packaging	10 pcs		5/22/18	0.00	0.00	Packaging3		21 AUG 23 2018
160	QC21-SA	10 Ea		5/22/18	0.00	0.00	QC21		21

Part Op 100 - 1-Cut as per Dwg D3245

Descriptions: 130 - Deburr if necessary Form D3245-5 as per Dwg D3245 Identify as D3245-5

150 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	.7000 sf (.07 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S22GA	1	174	0

Part Specifications

Specifications could not be found.

Plex 5/15/18 3:11 PM Dart.Gagnon.Michelle



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Container No: S072522



Part: D3245-5

Job No: 177654

Serial No/Batch: S072522

Revision:

Inspector:

Date: 05/17/18

38
39
40
41
42

